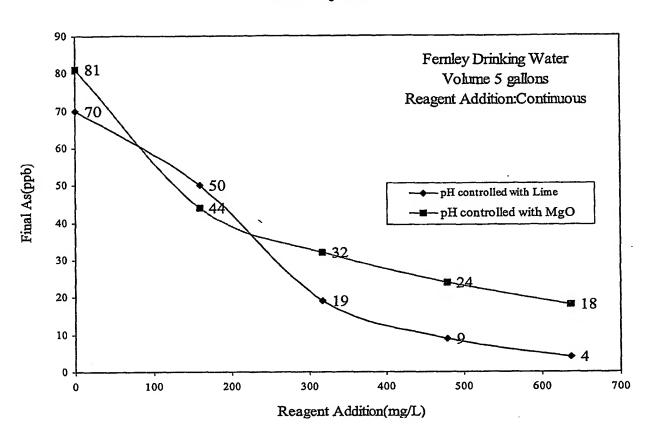


Scale -Up Test



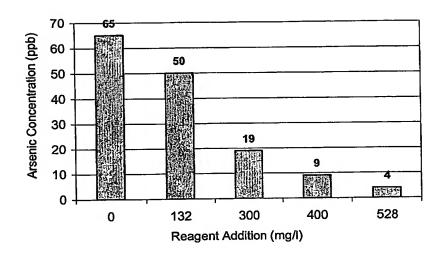


FIG. 3

7

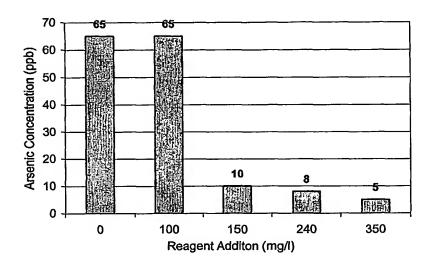


FIG. 4

)

PCT/US03/11010

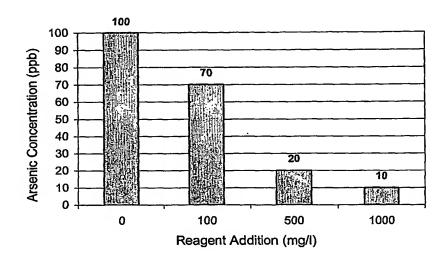


FIG. 5

PCT/US03/11010

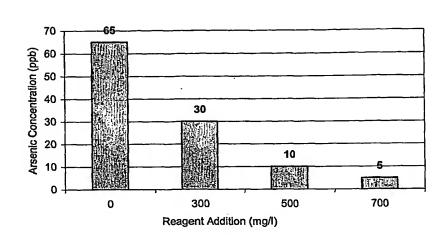
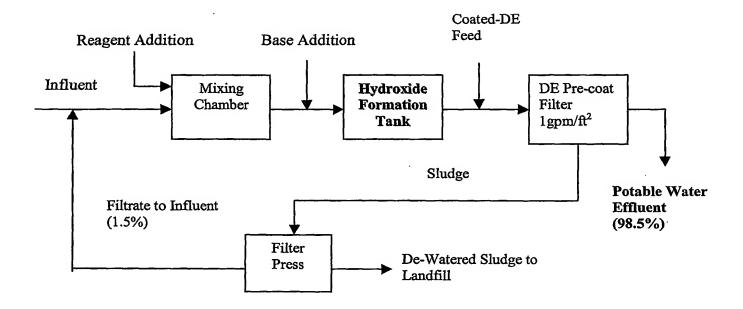


FIG. 6

1

PCT/US03/11010



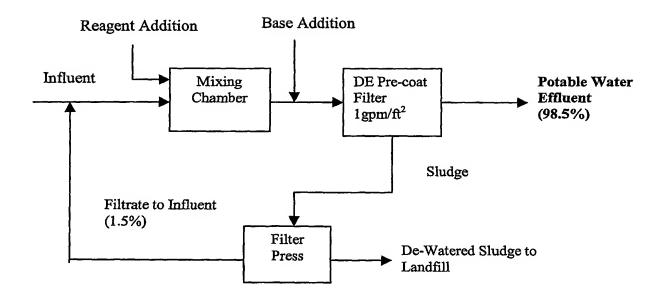


FIG. 8

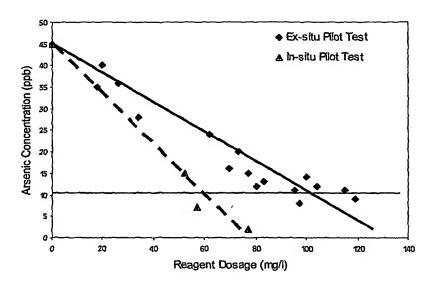


FIG. 9